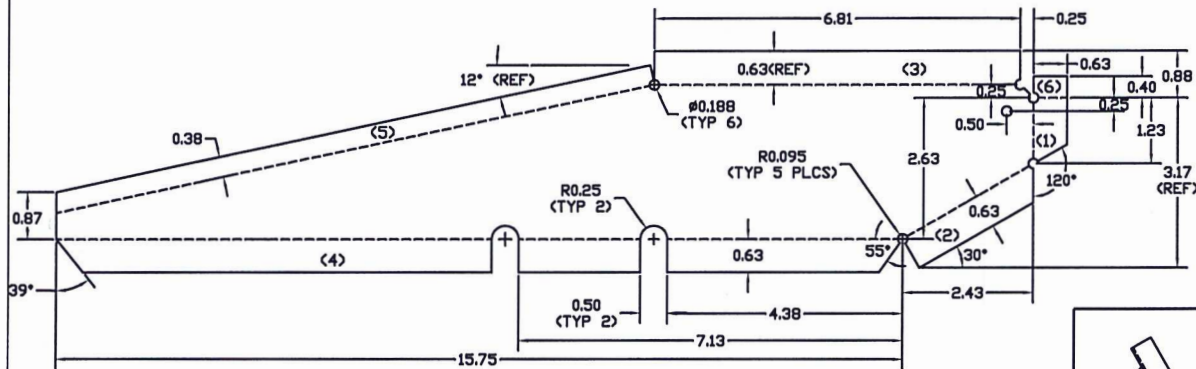


NOTES:

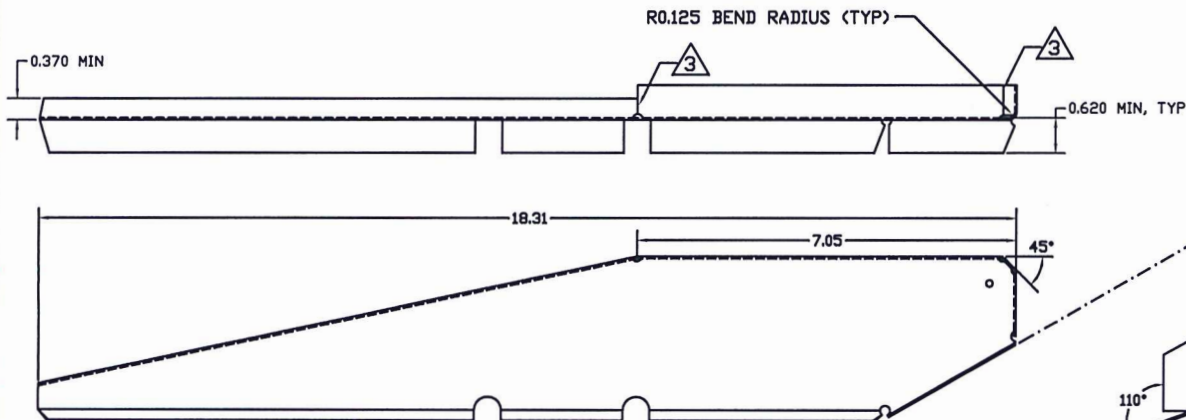
1. MATERIAL: 301 $\frac{1}{2}$ HARD STAINLESS STEEL, ALT. $\frac{1}{4}$ HARD MIL-S-5859C, QQ-S-766
ALTERNATE MATERIAL: AISI 304, 1/4 HARD STAINLESS STEEL MIL-S-5059
2. STOCK: 0.040 SHEET

3. WELD SEAMS TOGETHER PER EPS 1003 CLASS C



BEND AS INDICATED ALONG HIDDEN LINES
O NUMBER IN PARENTHESES INDICATES BEND SEQUENCE

FLAT PATTERN
(-1 SUPPORT)



-1 SUPPORT

BREAK ALL SHARP EDGES

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PROTO

N/C

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1, 2	A		07/05/91	ADDED -2 SUPPORT		REB	
1, 2	B		03/02/92	ON -2 PART: DIM 3.000 WAS 2.750		REB	
1, 2	C		01/27/93	ADDED BENDING SEQUENCE		REB	
1, 2	D		03/10/94	ADDED DIM 3.393, 1.100 WAS 1.000 ADDED CHAMFER UPPER RIGHT CORNER EPS1002 SUPERSEDED BY EPS1003		REB	
1,2,3	E		03/25/97	ADDED -3 SUPPORT & SHT 3, WELD SPEC CLASS C WAS B, R0.12 WAS R0.19 MITER OUTER CORNER FOR CLEARANCE REDIM'D BEND LINE 3.1 VS. 3.393		REB	
1,2,3	F		12/18/98	ADDED A 0.201 HOLE TO -3 SUPPORT CHANGED HOLE TO 0.201 ON -2 SUPPORT		PR	
1,2,3	G		06/30/03	ADDED WELD LENGTH TO TABS -1/-2/-3 ADDED 45 DEG. DIM TO -1		REB	LS
1,2,3	H		08/09/2012	03/29/2011: ADD ALT. 1/4 HARD AISI 304 REMOVE REDUNDANT NOTE 5, SHT. 3	REB	REB	LS
1, 3	J		06/05/2014	ADDED DIMENSIONS TO BENT FLANGES ON -1 & -3; ON -1, CHANGED 2.88 TO 2.83 MIN; ON -3, CHANGED 3.10 TO 3.13 MIN TO END OF RADIUS; -2 IS OBSOLETE.	JT	Ja	28

Paravion® Inc.		TITLE SUPPORT		DRAWING NO. 206AC-3510	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY NLH	APRVD. BY BR	CHK'D BY LS	DATE 01/16/91
.X = ± .1 .XX = ± .05 .XXX = ± .010		DO NOT SCALE DRAWING		REV J	ECO
ANGLES = ± 1°		© 1999 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 1 OF 3	

NOTES:

1. MATERIAL: 301 1/2 HARD STAINLESS STEEL MIL-S-5859C, QQ-S-766
ALTERNATE MATERIAL: AISI 304, 1/4 HARD STAINLESS STEEL MIL-S-5059
2. STOCK: 0.040 SHEET

3. WELD SEAMS TOGETHER PER EPS 1003 CLASS C

FLAT PATTERN
(-2 SUPPORT)

-2 SUPPORT

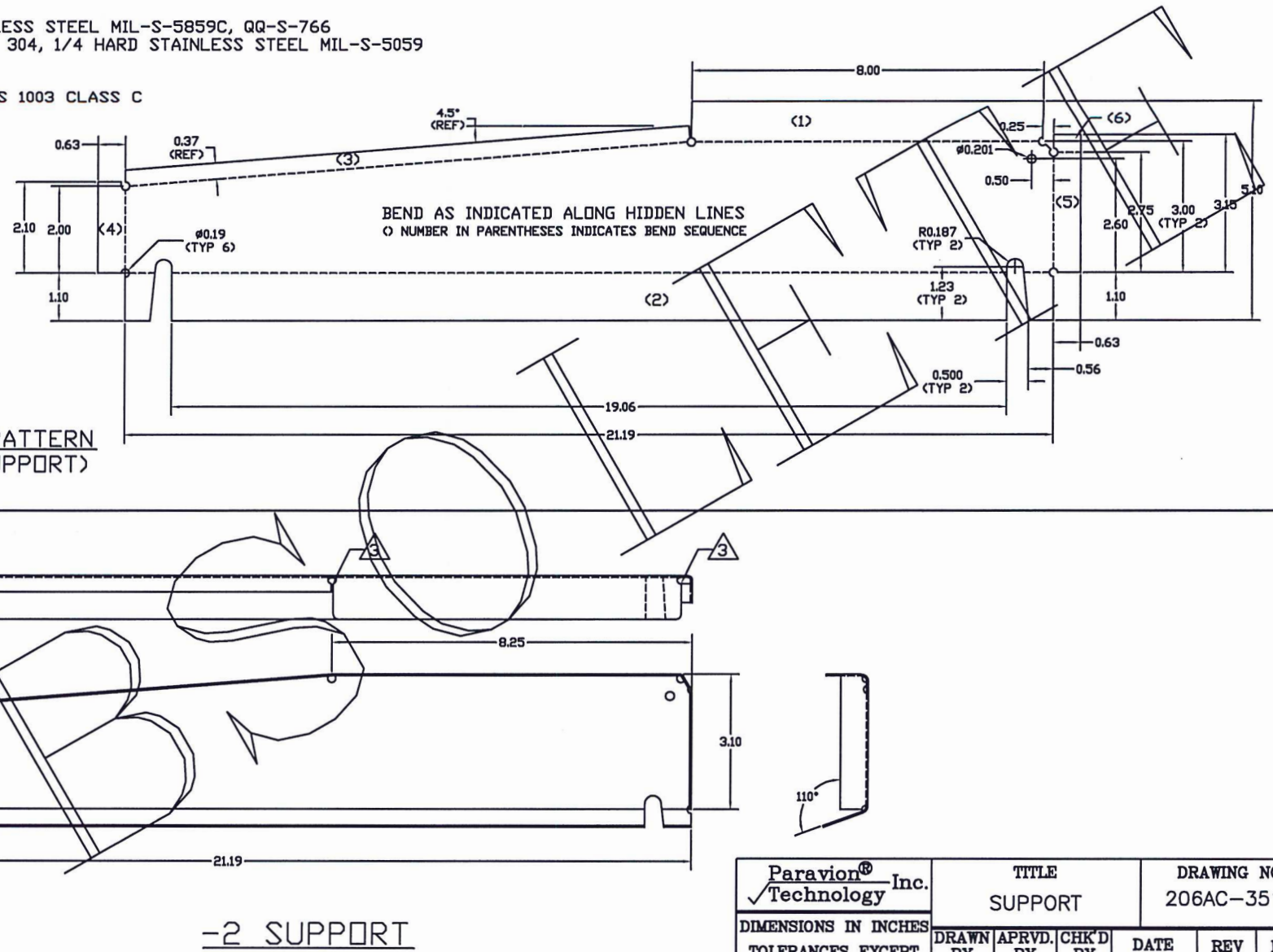
BREAK ALL SHARP EDGES

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PROTO

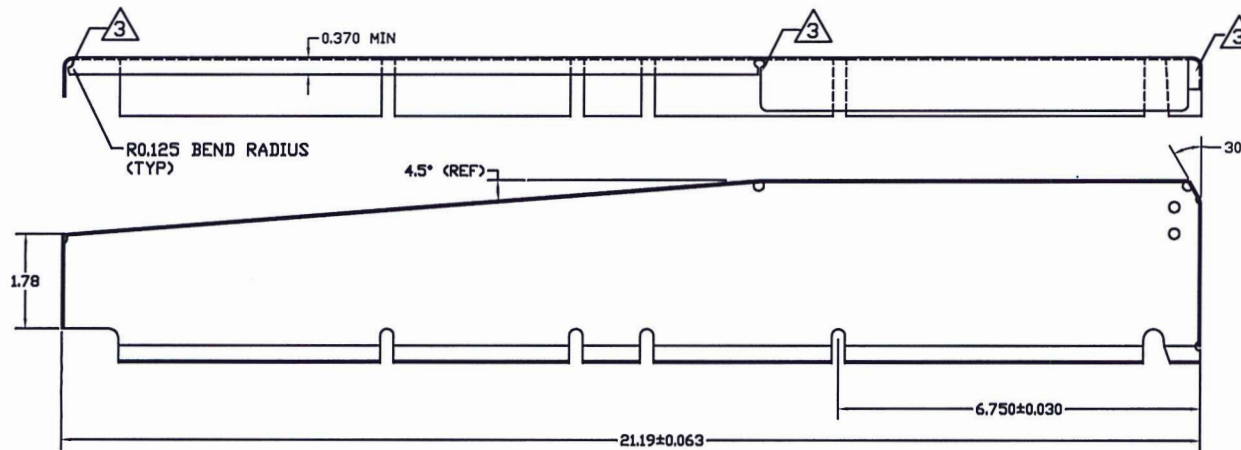
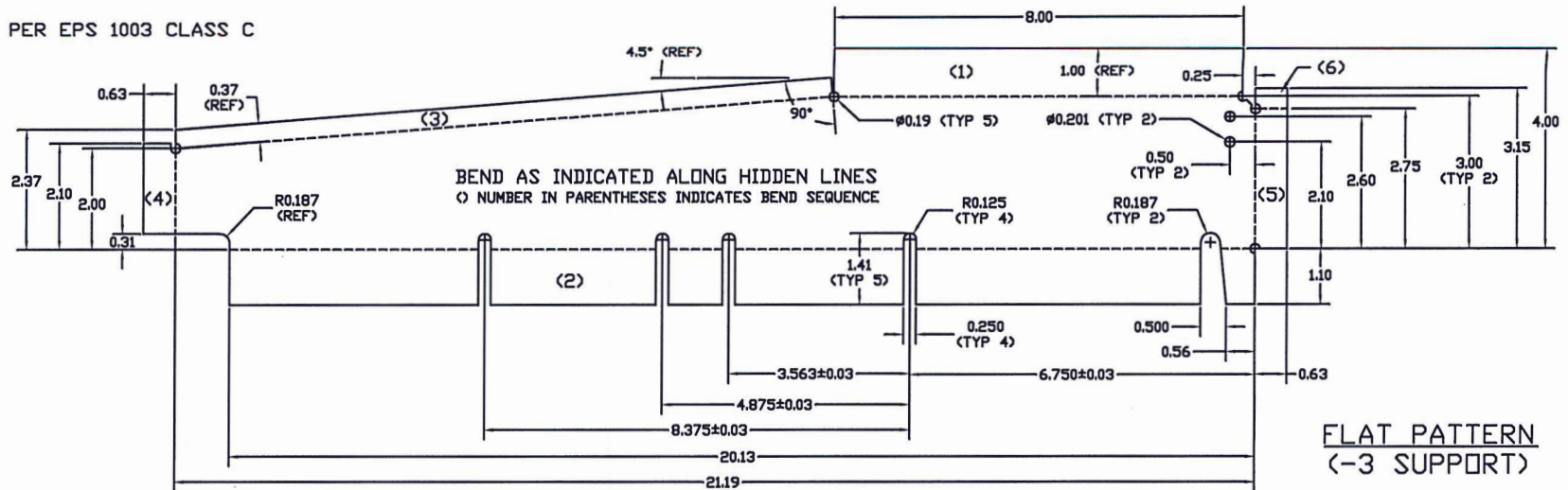
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Paravion® Inc. Technology		TITLE SUPPORT		DRAWING NO. 206AC-3510	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	PR	LS	07/05/91
.X = ± .1		ECO			04/11/02
.XX = ± .05		DO NOT SCALE DRAWING			
.XXX = ± .010		© 1999 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			
ANGLES = ± 1°		SHEET 2 OF 3			

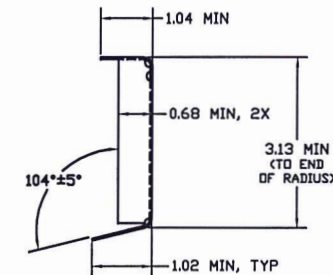


NOTES:

1. MATERIAL: 301 1/2 HARD STAINLESS STEEL MIL-S-5859C, QQ-S-766
ALTERNATE MATERIAL: AISI 304, 1/4 HARD STAINLESS STEEL MIL-S-5059
2. STOCK: 0.040 SHEET
3. WELD SEAMS TOGETHER PER EPS 1003 CLASS C
4. WEIGHT: 0.9 LBS



-3 SUPPORT



<div>Paravion® Technology Inc.</div>		TITLE SUPPORT			DRAWING NO. 206AC-3510		
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		RHSM	PR	LS	03/25/97	J	
.X = ± .1		ECO					
.XX = ± .05		DO NOT SCALE DRAWING					
.XXX = ± .010							
ANGLES = ± 1°		© 1999 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 3 OF 3	

PROTO

N/C

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BREAK ALL SHARP EDGES